

Denim & Non Denim Name:	TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING	Partner:	FRONTLINE CLOTHING LTD	
Season:	2406	Design Main Material (Material Content):	942 7 OZ SUPER STRETCH PFD TWILL (97% COTTON 3% ELASTANE)	
Department:	Veronica Beard Jeans	Finish / Wash:	STONE	

Sample Request Type:	4 PC. Test	Sample Request No:	4_PC	Receive Date:	Sample Due Date (X-FTY):	04/26/2024
Description:		Submit No:	1st Submit	Receive By:	Partner:	UNITED WASH & DYE
Measurements:	MEASURMENTS	Sample Status:	In Progress	Review Date:	Approve Date:	
Sample Size:	28	# of Samples:	4.000	Review By:	Approve By:	
Color	STONE	UOM:				

Notes

4/10/2024: PROCEED TO 4 PC TEST BASED ON APPROVED PP SAMPLE

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - In Progress								Sample Size: 28 - 1 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12 1/4				
0004	Back Rise, from Waist Top Edge, Measured Straight		1/4	1/4	16				
2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	23 5/8				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	20 7/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	19 1/4				
2690	Leg Opening Circumference		1/4	1/4	17 1/4				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/2				
4660	Zipper Length		1/4	1/4	5 3/4				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 7/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 7/8				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				

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POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

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1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
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0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 7/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 7/8				
1	Belt Loop Length		1/8	1/8	2 1/2				
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5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - In Progress								Sample Size: 28 - 3 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				

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2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	23 5/8				
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2690	Leg Opening Circumference		1/4	1/4	17 1/4				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/2				
4660	Zipper Length		1/4	1/4	5 3/4				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
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5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				

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POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

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POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				
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