

Denim & Non Denim Name:	TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING	Partner:	FRONTLINE CLOTHING LTD	
Season:	2406	Design Main Material (Material Content):	942 7 OZ SUPER STRETCH PFD TWILL (97% COTTON 3% ELASTANE)	
Department:	Veronica Beard Jeans	Finish / Wash:	STONE	

Sample Request Type:	4 PC. Test	Sample Request No:	4_PC	Receive Date:	04/29/2024	Sample Due Date (X-FTY):	04/26/2024
Description:		Submit No:	1st Submit	Receive By:	Molly	Partner:	UNITED WASH & DYE
Measurements:	MEASURMENTS	Sample Status:	Approved w/ Comments	Review Date:	04/30/2024	Approve Date:	04/30/2024
Sample Size:	28	# of Samples:	4.000	Review By:		Approve By:	Molly Monarchio
Color	STONE	UOM:					

Notes

RECD. 4 PC SET - 4X SIZE 28 SAMPLES

COMMENTS:

MEASUREMENT:

- 4 pc testing is looking great. sample 1 POMs are out of tolerance.
- Please ensure tolerance is met going forward.

WASH/ SHADEBAND:

- Overall too dark from gold tag. Go back to GOLD TAG.

04/30/2024: PROCEED TO FIRST LOAD BASED ON 4 PC TEST COMMENTS ABOVE.

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 1 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12 1/4				
0004	Back Rise, from Waist Top Edge, Measured Straight		1/4	1/4	16				
2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	23 5/8				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	20 7/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	19 1/4				
2690	Leg Opening Circumference		1/4	1/4	17 1/4				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/2				
4660	Zipper Length		1/4	1/4	5 3/4				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 7/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 7/8				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 1 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 2 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12 1/4				
0004	Back Rise, from Waist Top Edge, Measured Straight		1/4	1/4	16				
2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	23 5/8				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	20 7/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	19 1/4				
2690	Leg Opening Circumference		1/4	1/4	17 1/4				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/2				
4660	Zipper Length		1/4	1/4	5 3/4				

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POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 7/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 7/8				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 3 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 3 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12 1/4				
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2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	23 5/8				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	20 7/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	19 1/4				
2690	Leg Opening Circumference		1/4	1/4	17 1/4				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/2				
4660	Zipper Length		1/4	1/4	5 3/4				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 7/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 7/8				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 3 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 4 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12 1/4				
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2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	23 5/8				
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2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	19 1/4				
2690	Leg Opening Circumference		1/4	1/4	17 1/4				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/2				
4660	Zipper Length		1/4	1/4	5 3/4				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				

Sample Request with Images: 60665 TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING - UNITED WASH & DYE - 4 PC. Test - STNE_ - Approved w/ Comments								Sample Size: 28 - 4 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 7/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 7/8				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Denim & Non Denim Name:	TEST DESIGN - 4PCTEST & DENIM LOAD TRAINING	Partner:	FRONTLINE CLOTHING LTD	
Season:	2406	Design Main Material (Material Content):	942 7 OZ SUPER STRETCH PFD TWILL (97% COTTON 3% ELASTANE)	
Department:	Veronica Beard Jeans	Finish / Wash:	STONE	

Sample Request Type:	First Load	Sample Request No:	Firs	Receive Date:		Sample Due Date (X-FTY):	05/03/2024
Description:		Submit No:	1st Submit	Receive By:		Partner:	FRONTLINE CLOTHING LTD
Measurements:	MEASURMENTS	Sample Status:	In Progress	Review Date:			
Sample Size:	25, 26, 27, 28, 29	# of Samples:	5.000	Review By:			
Color	STONE	UOM:				Approve Date:	
						Approve By:	

Notes

4/30/2024: PROCEED TO FIRST LOAD BASED ON APPROVED W/ COMMENTS 4 PC TEST.

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 25 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	25	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	27				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	6 1/2				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8				
2430	Low Hip Circumference, 3 Point		1/2	1/2	36 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	11 1/2				
0004	Back Rise, from Waist Top Edge, Measured Straight		1/4	1/4	15 1/4				
2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	21 3/4				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	19 3/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	18 1/8				
2690	Leg Opening Circumference		1/4	1/4	16 1/8				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	5 3/4				
4660	Zipper Length		1/4	1/4	5				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 1/4				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 3/8				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 1/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 1/2				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 25 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	25	Sample	Sample Variance	Revision	POM Notes
5660	Back Pocket Width at Top		1/8	1/8	6 1/8				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/8				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	3 5/8				
5680	Back Pocket Height at Sides		1/8	1/8	5 1/4				
5690	Back Pocket Height at Center		1/8	1/8	6 1/4				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 26 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	26	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	28				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	6 3/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8				
2430	Low Hip Circumference, 3 Point		1/2	1/2	37 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	11 3/4				
0004	Back Rise, from Waist Top Edge, Measured Straight		1/4	1/4	15 1/2				
2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	22 3/8				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	19 7/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	18 1/2				
2690	Leg Opening Circumference		1/4	1/4	16 1/2				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6				
4660	Zipper Length		1/4	1/4	5 1/4				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 3/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 3/8				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 1/2				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/4				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 5/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 5/8				
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5740	Yoke Height at SS		1/8	1/8	1/2				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 26 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	26	Sample	Sample Variance	Revision	POM Notes
5660	Back Pocket Width at Top		1/8	1/8	6 1/4				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/4				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	3 3/4				
5680	Back Pocket Height at Sides		1/8	1/8	5 3/8				
5690	Back Pocket Height at Center		1/8	1/8	6 3/8				
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5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 27 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	27	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	29				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	38 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12				
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2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	18 7/8				
2690	Leg Opening Circumference		1/4	1/4	16 7/8				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/4				
4660	Zipper Length		1/4	1/4	5 1/2				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 1/2				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 1/2				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/4				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 3/4				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 3/4				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 27 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	27	Sample	Sample Variance	Revision	POM Notes
5660	Back Pocket Width at Top		1/8	1/8	6 1/4				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/4				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	3 3/4				
5680	Back Pocket Height at Sides		1/8	1/8	5 3/8				
5690	Back Pocket Height at Center		1/8	1/8	6 3/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 28 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	30				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/4				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	39 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12 1/4				
0004	Back Rise, from Waist Top Edge, Measured Straight		1/4	1/4	16				
2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	23 5/8				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	20 7/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	19 1/4				
2690	Leg Opening Circumference		1/4	1/4	17 1/4				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 1/2				
4660	Zipper Length		1/4	1/4	5 3/4				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 5/8				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 7/8				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4 7/8				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 28 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	28	Sample	Sample Variance	Revision	POM Notes
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/8				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 29 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	29	Sample	Sample Variance	Revision	POM Notes
0001	Waist Circumference At Center WB		1/2	1/2	31				
0002	SS from Front Edge Along Waist Seam on the Fly Side		1/8	1/8	7 1/2				
2420	Low Hip Placement from Waist Top Edge		1/8	1/8	8 1/2				
2430	Low Hip Circumference, 3 Point		1/2	1/2	40 1/2				
0003	Front Rise, from Waist Top Edge, Measured Straight		1/4	1/4	12 1/2				
0004	Back Rise, from Waist Top Edge, Measured Straight		1/4	1/4	16 1/4				
2610	Thigh Circumference, 1" from Rise Seam		3/8	3/8	24 1/4				
2620	Low Thigh Circumference, 6" from Rise Seam		1/4	1/4	21 3/8				
2660	Knee Circumference, 13" from Rise Seam		1/4	1/4	19 5/8				
2690	Leg Opening Circumference		1/4	1/4	17 5/8				
1	Inseam		1/2	1/2	27				
6890	Hem Height		1/8	1/8	3/8				
1	WB Height		1/8	1/8	1 3/4				
0005	Fly Length from Waist Seam		1/4	1/4	6 3/4				
4660	Zipper Length		1/4	1/4	6				
5560	Fly Width		1/8	1/8	1 5/8				
0006	Front Pocket Placement from SS to Pocket Opening at Waist Seam		1/8	1/8	3 3/4				
0007	Front Pocket Placement below Waist Seam at SS		1/8	1/8	2 1/2				
0008	Front Pocket Topstitch Height Below Waist Seam at Tallest		1/8	1/8	9 3/4				
1	Front Pocket Topstitch Height Below Waist Seam at Side By CF		1/8	1/8	8 1/2				
0009	Front Pocket Topstitch Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	6				
2	Front Pocket Topstitch Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	5				
1	Belt Loop Length		1/8	1/8	2 1/2				
2	Belt Loop Width		1/8	1/8	3/8				
5730	Yoke Height at CB		1/8	1/8	2 3/8				
5740	Yoke Height at SS		1/8	1/8	1/2				

Sample Request with Images: <i>DESIGN NO. + DESIGN NO. (This will auto populate) - FRONTLINE CLOTHING LTD - First Load - STNE_ - In Progress</i>								Sample Size: 29 Inch/CM: Inch	
POM	Description	POM Comments	Tol+	Tol-	29	Sample	Sample Variance	Revision	POM Notes
5660	Back Pocket Width at Top		1/8	1/8	6 1/2				
5670	Back Pocket Width at Bottom	ABOVE CUT CORNERS	1/8	1/8	5 1/2				
3	Back Pocket Width At Bottom (Along Bottom Edge)	ALONG BOTTOM EDGE	1/8	1/8	4				
5680	Back Pocket Height at Sides		1/8	1/8	5 5/8				
5690	Back Pocket Height at Center		1/8	1/8	6 5/8				
5700	Back Pocket Below Yoke Seam, Closest to CB		1/8	1/8	1 1/4				
5710	Back Pocket Below Yoke Seam, Closest to SS		1/8	1/8	2 1/4				
5720	Back Pocket Placement from CB at Top of Pocket		1/8	1/8	1 1/4				